



P63 – 2K Primer Black

Description:

A VOC compliant, high build, two component sanding primer surfacer with good vertical stability, good application and filling properties. It is especially easy to sand particularly for hand sanding applications.

Suitable

- Existing Finishes except TPA

Substrates:

- OEM Primer or EDP, sanded

- “Hymax” Polyester Putties

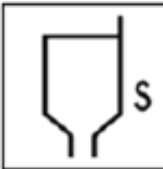
- Bare metal substrates must be pre-primed with wash P 97.



STIR P63 well before mixing



Mix 4:1:1 with Hymax H 61 and Hymax thinners
Potlife 4 hours / 20°C (68°F)



22-24 sec / DIN 4 mm / 20°C (68°F)



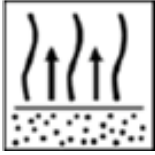
Compliant 1.6 – 1.8 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.7-2.0 mm ; maximum 0.7 bar at the air-cap



2-3 coats
60 microns per coat



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5-6 minutes at 20°C (68°F) between coats



Air dry overnight
30 min. at 60°C (140°F)



10 – 15 min. Short Wave
The object should be maintained at greater than 60cm from source



Initial Sanding with P500 - P600 grit
Final Sanding with P800 - P1000 grit



Initial Sanding with P320 grit
Final Sanding with P400 - P500 grit



Clean Surface to remove contamination prior to application of top coat



T series Top Coat
T series Basecoat



Wear suitable protection



P63 – 2K Primer Black

Available Colors: P60-Beige/ P63-Black/ P64-White/ P65-Red

Flash Point: 25°C (77 °F)

Solids Content: 67.8 % by weight – ready to spray

Coverage: 5.7-5.8 m²/l at 80 micron film thickness (theoretical)

Specific Gravity: 1.637 kg/cm³ (13.631 lbs/gal)

VOC: 485 g/l (EU limit value for this category IIB.c being max. 540g/l)

SDS: See the safety data sheet