



## P340 – Genflex Plastic Primer Silver

### Description:

P340 is an excellent single component plastic primer for adhesion to factory raw plastic bumpers. It is a clear liquid slightly pigmented with a metallic pigment for easier spraying. It creates good adhesion for primer, sealer, or basecoat to these plastic parts.

**Suitable Substrates:** Adheres to all plastic car parts available today, namely: Polypropylene, polyurethane and polyolefin plastics. It is not suitable for PE (polyethylene) parts.

### Surface Preparation (untreated plastic):



Temper 60 min.@ 60°C.



Abrade surface with an ultra fine pad soaked in GenClean silicone remover

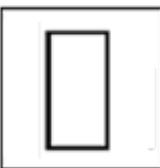


Wipe with Genclean silicone remover.



Air dry overnight or 20 min. .@ 60°C.

### Application:



Ready to spray



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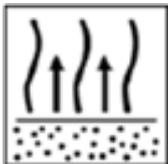
Compliant 1.3 – 1.4 mm  
2.0 – 2.5 bar inlet pressure  
HVLP 1.4-1.5 mm ; maximum 0.7 bar at the air-cap

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1 coat  
1-2 microns

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10 minutes at 20°C (68 °F)

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Overcoat wet on wet with plasticized P42 Hymax primer

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Wear suitable protection

**Flash Point:** 30°C (86 °F)

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**Solids Content:** 5 % by weight

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**Coverage:** 15 m<sup>2</sup>/l (theoretical)

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**Specific Gravity:** 0.885 kg/cm<sup>3</sup>

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**VOC (2004/42/EC):** 2004/42/IIB (e) (840)840. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 840 g/l.

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**SDS:** See the safety data sheet