



# C060 - 2K HS Clear Top Coat

## Description:

This 2 coats high solid Clearcoat system has an excellent adhesion on waterborne or solvent base-coats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24h without intermediate sanding.

## Suitable Substrates:

- Hyflow basecoat
- Hydrobase basecoat



Mix 2:1 with any of the following hardeners:

- H076 Special
- H075 Extra Slow
- H070 Slow
- H060 Normal
- H050 Fast
- H020 Super Fast

Potlife: 5h at 20°C



5-10% Hymax Thinner  
16-18s / DIN 4 mm / 20 °C



Compliant 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure  
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)  
0.7 bar atomization pressure  
2 = 50 – 60 micron



Wait 10 min before increasing temperature  
Bake 20 min at 60°C panel temperature



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### Air Dry Times



	20°C	60°C
Dust free	20 min	5 min
Tack free	45 min	10 min
Dry for handling	3 h	15 min
Polishable	7 h	30 min
Through drying	2 days	1 h

### NOTE:

These readings were achieved by using the H050 hardener.



Short Wave 8 min

The object should be maintained at greater than 60cm from source.



Wear suitable protection

### Flash Point:

25°C

### Solids Content:

52.6 % by weight

### Specific Gravity:

0.985 kg/cm<sup>3</sup>

### Coverage:

8 - 9 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

### SDS:

See the safety data sheet