



# S191- Touch up Bi-coat

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## **Description:**

This product has been developed to assist the painter in the blending out process of metallics and effect colours.

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## **Suitable:**

For Hyflow basecoat systems

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## **Mixing ratio by volume:**

Add 100% to ready to spray material. Reduce air pressure to 1.5 bars.

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## **Application:**

After the basecoat has been reduced with 100% S191; with a blending technique apply the reduced paint on the adjacent pre-sanded panel (P2000 or Scotch Brite). Apply 2K clear on the full area.

Blending 3 coat colors:

These shades depend on the color of the first coat and on the number of spray passes and the coat thickness of the 2nd layer (the pearlescent basecoat).

The following method should be observed:

1. Reduce the ground coat with 100% S191 and blend into the original finish (after sanding with Scotch Brite or P2000).
2. Apply pearlescent basecoats allowing them to overlap as much as is required for a homogeneous effect in the color shade.
3. Apply 2K clear over the entire repair area.

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## **Important remarks:**

- For professional use only.

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## **Cleaning of equipment:**

Clean after use with **Hymax** Cleaning thinner.

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## S191- Touch up Bi-coat

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Wear suitable protection

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**Flash Point:** 27°C

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**Specific gravity:** 0.925 g/cm<sup>3</sup>

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**SDS:** See the safety data sheet

The Warnings displayed on the product labels should be followed. The information contained here represents the current state of our knowledge and is intended as a guide to our products and their uses.