

HyVida Basecoat

Description:

HyVida Basecoat is a complete, easy to use solvent borne basecoat system, VOC compliant in ALL districts of North America. It offers an extended library of formulations (over 80,000 colors) for all major makes of vehicles. Based on 72 base colors including 22 Pearlescent and Xirallic toners, it provides greater coverage and fast drying thus allowing considerable time savings in application.

Surface Prepartion:

Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates:

- Existing Finishes except TPA
- "HyMax" P036 Primer
- OEM Primer or EDP, sanded
- "HyMax" Polyester Putties
- Bare metal substrates must be pre-primed with wash primer P97



100% "HyVida" Reducers

- •S015 Reducer Fast
- •S022 Reducer Medium
- •S036 Reducer Slow



15-17 sec / DIN 4 mm / 20°C (68°F)



Compliant 1.3 - 1.4 mm 2.0 - 2.5 bar inlet pressure HVLP 1.3 - 1.4 mim; 0.7 bars at the air-cap 8 - 12 microns per coat



8-10 min. between coats. For metallic colors, a drop coat is recommended. 20-30 min before application of clearcoat.

Product Data S



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Wait until fully matt before applying top coat.



Wear suitable protection

Flash Point:

 $-10^{\circ}\text{C} (-23^{\circ}\text{F}) \iff 23^{\circ}\text{C} (73.4^{\circ}\text{F})$

Specific Gravity:

Standard 700 range: 1.065 - 1.293 grams/lit (8.87 – 10.77 lbs/gal)

Additives 600 range: 0.983 - 1.150 grams/lit (8.18 – 9.57 lbs/gal)

Solids Content:

21.2 - 39.0 % by weight

VOC:

Maximum 3.5 lbs/gallon (420 grams/liter) ready to spray.

SDS:

For individual product information as well as safety measures, see the

corresponding MSDS.