



HyLine Basecoat

Description:

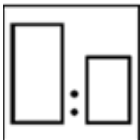
Complete high quality acrylic polyurethane basecoat product range. Plain or metallic colors, based on 58 base colors including 15 Pearlescent and iridescent colors and 6 xirallic. High pigmented system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient. Minimal waiting time for the application of the top coat. The basecoat system can be used sometimes with 2K toners in quantities not exceeding 25%.

Surface Preparation:

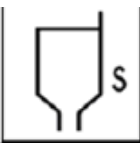
Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates:

- Existing Finishes except TPA
- “HyMax” 2K primers
- OEM Primer or EDP, sanded
- “HyMax” Polyester Putties
- Bare metal substrates must be pre-primed with wash primer P97



50% Hymax reducers



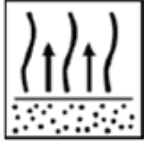
18-19 sec / DIN 4 mm / 20°C (68°F)



Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 – 1.4 mm; 0.7 bars at the air-cap
8 – 12 microns per coat



5 min. between coats. For metallic colors, a drop coat is recommended.



Wait until fully matt before applying top coat.

Flash Point:	23°C (73.4°F)
Solids Content:	21.2 – 39.0 % by weight
Coverage:	7 – 8 m ² /l at 25 micron dry thickness
Specific Gravity:	0.94 – 1.16 kg/cm ³ (7.82 – 9.66 lbs/gal)
SDS:	Refer to the safety data sheet
