



# T Series

## Description:

Complete high quality acrylic polyurethane product range. Plain or metallic colors based on 34 base colors. Single stage. High pigmented medium solid system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient, ease of application, excellent gloss.

## Surface Preparation:

Old paint well sanded and surfaces well primed and prepared.

## Suitable Substrates:

- Through hardened sanded paintwork
- Existing finishes except TPA
- OEM Primer or EDP, sanded
- "Hymax" Polyester Putties
- Bare metal substrates must be pre-primed with wash primer P97.



Mix 2:1 with any of the following hardeners:

- H076 extra slow
- H075 slow
- H070 standard
- H060 fast
- H050 super fast

Potlife: 5h at 20°C



5-10% Hymax Thinner  
16-18s / DIN 4 mm / 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure  
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)  
0.7 bar atomization pressure  
2 = 50 – 60 micron



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Wait 10 min before increasing temperature  
Bake 20 min at 60°C panel temperature

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Short Wave 8 min  
The object should be maintained at greater than 60cm from source.

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Wear suitable protection

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**Flash Point:** 25°C

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**Specific Gravity:** 0.94 – 1.325 kg/cm<sup>3</sup>

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**Coverage:** 8 - 9 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

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**Solids Content:** 46.6 % – 65.9 % by weight

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**SDS:** See the safety data sheet