

C060 - 2K HS Clear Top Coat

Description:

This 2 coats high solid Clearcoat system has an excellent adhesion on waterborne or solvent basecoats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24h without intermediate sanding.

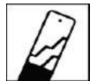
Suitable Substrates:

- Hyflow basecoat
- Hydrobase basecoat



- Mix 2:1 with any of the following hardeners:
- H076 Special
- H075 Extra Slow
- H070 Slow
- H060 Normal
- H050 Fast
- H020 Super Fast

Potlife: 5h at 20°C



5-10% Hymax Thinner 16-18s / DIN 4 mm / 20 °C



Compliant 1.3 - 1.5 mm (2 spray passes)2.0 - 2.5 bar inlet pressure 2 = 50 - 60 micron



HVLP 1.3 - 1.5 mm (2 spray passes)0.7 bar atomization pressure 2 = 50 - 60 micron



Wait 10 min before increasing temperature Bake 20 min at 60°C panel temperature



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Air Dry Times



| | 20°C | 60°C |
|------------------|--------|--------|
| Dust free | 20 min | 5 min |
| Tack free | 45 min | 10 min |
| Dry for handling | 3 h | 15 min |
| Polishable | 7 h | 30 min |
| Through drying | 2 days | 1 h |

NOTE:

These readings were achieved by using the H050 hardener.



Short Wave 8 min The object should be maintained at greater than 60cm from source.



Wear suitable protection

Flash Point:

Solids Content: 52.6 % by weight

25°C

| Specific Gravity: | 0.985 kg/cm ³ |
|----------------------|---|
| Coverage: | 8 - 9 m^2/l at 50 micron dry film thickness (theoretical) |

SDS: See the safety data sheet

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