



C060M - Clear Matt

Description:

Matt clear for silky-matt vehicle finishes. C060M provides a uniform matt result with a smooth and silky feel and appearance which exceed the stringent demands of the refinish industry.

Suitable Substrates:

- B Series basecoat
- Hydrobase basecoat



Mix 2:1 with any of the following hardeners:

- H076 Special
- H075 Extra Slow
- H070 Slow
- H060 Normal
- H050 Fast

Potlife: 3h to 5h at 20°C



15-20% Hymax Thinner
16-18s / DIN 4 mm / 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure
2 = 50 – 60 micron



Wait 15 min before increasing temperature
Bake 45 min at 60°C panel temperature



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15-20 min
Flash-off between coats and final flash-off



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



Wear suitable protection

Flash Point: 23°C (73.4°F)

Solids Content: 48% by weight pre-dilution

Specific Gravity: 1.01 kg/cm³

Coverage: 6-7 m²/l at 50 micron dry film thickness (theoretical)

VOC (2004/42/EC): 2004/42/IIB (d) (840)550. The EU limit value for this product (product category IIB.d) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 550 g/l.

Gloss level: 23 units ± 5 at 60° angle

SDS: See the safety data sheet