



C056 Air-Dry Clear

HYFLASH

North American Market Only

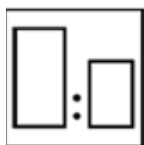
Description:

Hyflash C056 is a conventional scratch resistant Air-Dry Clearcoat with premium finishing properties. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality. It can be simply flattened and polished after 1 hour at application temperature.

It uses the same HyMax hardener family (H15, H23, H36) as other premium clearcoats in the HyMax range, providing a complete and compact offer.

Suitable Substrates:

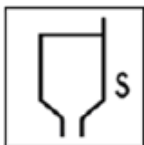
- HyFlow Basecoat.
- HyDrobase Basecoat
- HyVida Basecoat



Mix 2:1:10-15% with H15, H23, H36 Hymax hardener and reducer

100%	50%	10-15%
C056	H15 FAST 2K HARDENER	S15 REDUCER
C056	H23 NORMAL 2K HARDENER	S23 REDUCER*
C056	H36 SLOW HS HARDENER	S32 REDUCER

**Recommended*



17-19 s / DIN 4 mm / 20°C(68°F)
Potlife: 60 minutes at 20°C(68°F)



HVLP 1.2 – 1.3 mm



1 medium + 1 full coat
3-5 minutes between coats
35 – 45 micron
2.0 – 2.2 bar inlet pressure



Dust free after	15 minutes @ 25 °C (77°F) 25minutes @ 20 °C (68°F)
Touch free after	20 minutes @ 25 °C (77°F) 45 minutes @ 20 °C (68°F)
Sandable & Polishable after	60 minutes @ 25 °C (77°F) 90 minutes @ 20 °C (68°F)

Product Data Sheet



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5 Minutes at 60°C (140 °F) Panel Temperature.



5-7 minutes, depending on color.

Substrate temperature 80°C-100°C (176°F to 212°F)

**Important note: keep panel at greater than 80cm from IR unit, depending on repair film thickness.*



Wear suitable protection

Specific Gravity: 0.994 kg/cm³ (8.29493 lbs/gal)

Flash Point: 25°C (77°F)

Solids Content: Approximately 48 % by weight RFU

Coverage: 7-8 m²/l at 35-45 micron film thickness (theoretical)

SDS: Refer to the safety data sheet

Product Data Sheet