



C041 - 2K Ultra Pro Clear

North American Market Only

Description:

The C041 2K Ultra Pro Clear is a top of the line high solid, high build clearcoat with excellent vertical stability and distinctness image.

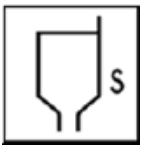
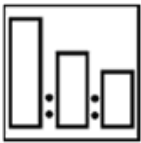
Suitable Substrates:

- HyFlow basecoat
- Hydrobase basecoat

Mix 2:1 with any of the following Hyvida hardeners:

- H36 2K Hardener Slow
- H23 2K Hardener Normal
- H15 2K Hardener Fast

Potlife: 4h at 20°C (68°F)



20-22s / # 2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)
2.5 bar inlet pressure (36 PSI)



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure (10 PSI)



0.8-1.0 Mil per full coat



Wait 12-14 min before increasing temperature
Bake 20 min at 60 °C (140°F) panel temperature

Product Data Sheet



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Short Wave 8 min
The object should be maintained at greater than 60 cm from source.



Wear suitable protection

VOC:

Regulatory VOC 505.2 gr/lit (4.2 lbs/gal)
Regulatory VOC ready to spray < 498.5 gr/lit (4.15 lbs/gal)

Specific Gravity: 0.966 kg/lit (8.04 lbs/gal)

Solids Content: 46.0 – 47.0 % by weight RFU

Coverage: 700 ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS: See the safety data sheet

Product Data Sheet