



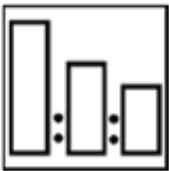
C040 - 2K HS Clear North American Market Only

Description:

This 2 coats Clearcoat system has an excellent adhesion on waterborne or solvent basecoats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24h without intermediate sanding.

Suitable Substrates:

- Hymax basecoat
- Hydrobase basecoat



Mix 2:1 with any of the following hardeners:

- HU08 slow
- HU07 normal
- HU05 fast

Potlife: 5h at 20°C (68°F)



16-18s / DIN 4 mm / 20°C (68°F)



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure (29 - 36,25 PSI)
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure (10.15 PSI)
2 = 50 – 60 micron



Wait 10 min before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature



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Short Wave 8 min.
The object should be maintained at greater than 60cm from source.



Wear suitable protection

Flash Point: 25°C (77°F)

Solids Content: 42.6 % by weight

Specific Gravity: 0.985 kg/cm³ (8.2lbs/gal)

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

SDS: See the safety data sheet