



C010 HS – 2K Clear Top Coat HS

Description:

High quality 2K Clear for panel repair and overall resprays. Good filling properties, excellent gloss and flow in combination with very good polishability. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24 h without intermediate sanding.

Suitable

Substrates:

- Hyflow basecoat
- Hydrobase basecoat



Mix 2:1 with any of the following hardeners:

- H077 slow
- H066 normal
- H055 fast
- H044 super fast

Potlife: 5h at 20°C



5-10% Hymax Thinner
16-18s / DIN 4 mm / 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure
2 = 50 – 60 micron



Wait 10 min before increasing temperature
Bake 20 min at 60 oC panel temperature



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Short Wave 8 min.
The object should be maintained at greater than 60cm from source.



Wear suitable protection

Flash Point: 25°C

Solids Content: 52.1 % by weight

Specific Gravity: 0.985 kg/cm³

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

SDS: See the safety data sheet