



P97 – Wash Primer Hardener

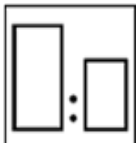
Description:

An anti-corrosive chromate free clinging primer. P97 speeds up the repair process by eliminating the need for a primer when very heavy build is not required. It has special pigmentation to ensure an exceptional protection against corrosion. P97 is directly clinging to steel sheets and alloys and adapted to all “Hymax” finishes.

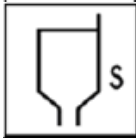
Furthermore, a special unique feature of the P97, is that it could be used as a substrate for “Hymax” polyester putties if need be

Suitable Substrates:

- All regular surfaces after degreasing and sanding
- Iron sheets
- Aluminum and light alloys
- Galvanized steel and electro zinc coated sheets
- Pre-painted surfaces
- “Hymax” Polyester Putties



Mix 1:1 with H32
Potlife: 5 to 6 days



18-20 sec / DIN 4 mm / 20 °C (68 °F)



Spray Nozzle 1.6 – 1.8 mm
3.0 – 4.0 bar inlet pressure
HVLP 1.5-1.8 mm ; maximum 0.7 bar at the air-cap



2 coats - 20-25 microns per coat

When build is required, apply one coat followed by any Hymax Primer or sealer.



35-40 minutes at 20 °C (68 °F)



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Light wet sanding with P800 – P1000 grit
Light dry sanding with P400 – P500 grit



Clean Surface to remove contamination prior to application of top coat



Wear suitable protection

Flash Point: 20°C (68 °F)

Specific Gravity: 1.105 kg/cm³

Solids Content: 42.5 % by weight pre-dilution

VOC (2004/42/EC): 2004/42/IIB (c) (780)700. The EU limit value for this product (product category IIB.d) in ready to use form is max 780g/ltr. The VOC content of this product in ready for use form is max. 700 g/l.

Coverage: 10 – 11 m²/l at 25 micron film thickness (theoretical)

SDS: See the safety data sheet