



P65 – 2K Primer Red

Description:

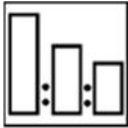
A VOC compliant, high build, two component sanding primer surfacer with good vertical stability, good application and filling properties. It is especially easy to sand particularly for hand sanding applications.

Suitable Substrates:

- Existing Finishes except TPA
- OEM Primer or EDP, sanded
- “**Hymax**” Polyester Putties
- Bare metal substrates must be pre-primed with wash P 97.



STIR **P65** well before mixing



Mix 4:1:1 with **Hymax H 61** and **Hymax** thinners
Potlife 4 hours / 20 °C (68 °F)



22-24 sec / DIN 4 mm / 20 °C (68 °F)



Compliant 1.6 – 1.8 mm
2.0 – 2.5 bar inlet pressure
HVLV 1.7-2.0 mm ; maximum 0.7 bar at the air-cap



2-3 coats
60 microns per coat



5-6 minutes at 20 °C (68 °F) between coats



Air dry overnight
30 min. at 60 °C (140 °F)



P65 – 2K Primer Red



10 – 15 min. Short Wave
The object should be maintained at greater than 60cm from source



Initial Sanding with P500 - P600 grit
Final Sanding with P800 - P1000 grit



Initial Sanding with P320 grit
Final Sanding with P400 - P500 grit



Clean Surface to remove contamination prior to application of top coat



T series Top Coat
T series Basecoat



Wear suitable protection

Flash Point: 25°C (77 °F)

Specific Gravity: 1.637 kg/cm³ (13.631 lbs/gal)

Solids Content: 67.8 % by weight – ready to spray

VOC: 485 g/l (EU limit value for this category IIB.c being max. 540g/l)

Coverage: 5.7-5.8 m²/l at 80 micron film thickness (theoretical)

SDS: Refer to the safety data sheet
