



## P63 – 2K Primer Black

### Description:

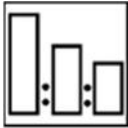
A VOC compliant, high build, two component sanding primer surfacer with good vertical stability, good application and filling properties. It is especially easy to sand particularly for hand sanding applications.

### Suitable Substrates:

- Existing Finishes except TPA
- OEM Primer or EDP, sanded
- “**Hymax**” Polyester Putties
- Bare metal substrates must be pre-primed with wash P 97.



STIR **P63** well before mixing



Mix 4:1:1 with **Hymax H 61** and **Hymax** thinners  
Potlife 4 hours / 20 °C (68 °F)



22-24 sec / DIN 4 mm / 20 °C (68 °F)



Compliant 1.6 – 1.8 mm  
2.0 – 2.5 bar inlet pressure  
HVLP 1.7-2.0 mm ; maximum 0.7 bar at the air-cap



2-3 coats  
60 microns per coat



5-6 minutes at 20 °C (68 °F) between coats



Air dry overnight  
30 min. at 60 °C (140 °F)



## P63 – 2K Primer Black



10 – 15 min. Short Wave  
The object should be maintained at greater than 60cm from source

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Initial Sanding with P500 - P600 grit  
Final Sanding with P800 - P1000 grit

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Initial Sanding with P320 grit  
Final Sanding with P400 - P500 grit

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Clean Surface to remove contamination prior to application of top coat

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**T series** Top Coat  
**T series** Basecoat

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Wear suitable protection

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**Flash Point:** 25°C (77 °F)

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**Specific Gravity:** 1.637 kg/cm<sup>3</sup> (13.631 lbs/gal)

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**Solids Content:** 67.8 % by weight – ready to spray

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**VOC:** 485 g/l (EU limit value for this category IIB.c being max. 540g/l)

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**Coverage:** 5.7-5.8 m<sup>2</sup>/l at 80 micron film thickness (theoretical)

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**SDS:** Refer to the safety data sheet

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