



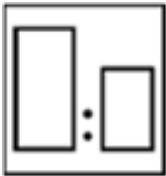
C075 – Express L.E. Clear

Description:

A VOC compliant, UHS, high quality, two component clearcoat with good vertical stability, short drying times, excellent gloss in combination with very good polishability.

Suitable Substrates:

- B Series basecoat
- Hydrobase basecoat



Mix 2:1:0-10% with Hymax L.E Hardener series (H082, H092, H096 etc...) and hymax thinners.
Potlife 60 min / 20°C (68°F)



18-20 sec / DIN 4 mm / 20oC (68°F)



Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 - 1.4 mm; 0.7 bar at the air-cap



1 clinging coat + 1 full coat
50- 60 microns per coat



20-25 min. at 60°C (140°F) panel temperature.



C075 – Express L.E. Clear



5-10 minutes at 20°C (68°F)



10 – 12 min. Short Wave
The object should be maintained at greater than 60cm from source



Wear suitable protection

Flash Point: 24°C (74°F)

Solids Content: 58 % by weight – ready to spray

Coverage: 9-10 m²/l at 50 micron film thickness (theoretical)

VOC (2004/42/EC): 2004/42/IIB (d) (420)420. The EU limit value for this product (product category IIB.d) in ready to use form is max 420g/ltr. The VOC content of this product in ready for use form is max. 420 g/l.

SDS: See the safety data sheet