



6100- 2K Superior Clear

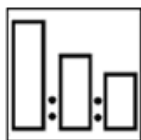
Description:

This 2 coats high solid Clearcoat has an excellent adhesion on waterborne and solventborne basecoats. C061SR is very easy to apply and exhibits an excellent sag resistance while delivering a superior high gloss finish.

Suitable Substrates:

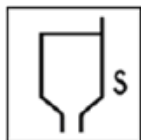
- Hymax basecoat
- Hydrobase basecoat

Mix 2:1:0-5% with any of the following hardeners and thinners:



100	50%	0-5%
-C061	H076 SPECIAL	S50
-C061	H075 EXTRA SLOW	S40
-C061	H070 SLOW	S21 or S24
-C061	H060 NORMAL	S11 or S13
-C061	H050 FAST	S19

Potlife: 80 minutes at 20°C



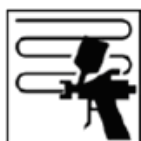
16-18s / DIN 4 mm / 20 °C



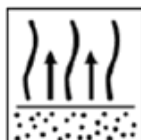
Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure



2 Regular Coats
50 – 60 micron



5-7 minutes at 20°C (68°F) between coats

Product Data Sheet



C061- 2K Superior Clear



Wait 5-7 min before increasing temperature
Bake 20-25 min at 60°C panel temperature



Short Wave 10-12 min
The object should be maintained at greater than 60 cm from source.



Wear suitable protection

Flash Point: 27°C

Specific Gravity: 1.009 kg/cm³

Solid Content: 55.3 % by weight

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

SDS: See the safety data sheet

Product Data Sheet