



# P349 - Adhesion Promoter

## Description:

P349 is an excellent adhesion promoter based on a polymerized polyolefin resin. It has high solvent resistance, water resistance and corrosion resistance. P349 offers excellent adhesion not only on metals including galvanized steel, Aluminum, stainless steel, plastics, body bumpers but also on glass, tiles, and acrylic signs.

## Suitable Substrates:

Galvanized Steel/Aluminum/Plastics including PP/Stainless Steel/Chromium Plating/ Steel/EDP/Old sanded painted surfaces/Glass/Tiles/Acrylic Sign Boards/Copper/1 and 2 component Urethane paint/ 2 component Acrylic urethane paint

## Components:

P349 Clear Color.

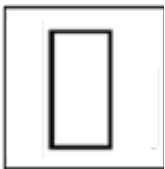
## Objective:

An adhesion promoter that offers good adhesion between substrates and topcoats

## Directions for Use:

Remove oil, dirt, water, dust and other contaminants.  
Apply 1 to 2 coatings of P349. Apply one or two coatings at a distance of 10-15cm. Avoid applying too thick. A thin coating can offer sufficient adhesion. Longer drying time required with 2 coatings.

## Application:



Ready to spray



Compliant 1.4 – 1.6 mm  
2.0 – 2.5 bar inlet pressure  
HVLP 1.4-1.6 mm; maximum 0.7 bar at the air-cap



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1 or 2 coats  
6-8 microns

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5 to 10 minutes at 20°C (68 °F)

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After 20 minutes @ 20 °C.

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Wear suitable protection

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**Flash Point:** -17°C (1 °F)

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**Solids Content:** 5 % by weight

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**Specific Gravity:** 0.86 kg/cm<sup>3</sup>

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**VOC** 540 g/lit

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**SDS:** See the safety data sheet