



HYFLOW T-series 2K

Description:

HyFlow 2K T-series is a High Opacity Two Component Acrylic Urethane Topcoat designed for Single Stage Repair. It meets and exceeds customers' expectations with its high opacity, quick-dry, and its ultimate and durable gloss.

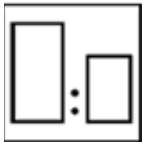
2K T-series is a direct toner system. It performs a great resistance to UV and chemicals.

Substrate and preparation:

- Fine sand old finish coating and 2K surfacer with P400 followed by P500 dry abrasives.

2K HyFlow T-series - Application Standard - HS

2K HyFlow T-series - Application Standard - VOC



Mix 2:1 with any of the following hardeners:

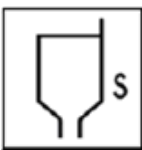
100%	50%
HyFlow 2K	H076 Special H075 Extra slow H070 Slow H060 Normal H050 Fast

Potlife: 5h at 20°C
0-10% HyMaxThinner

Mix 100:66 with any of the following hardeners:

100%	66%
HyFlow 2K	H092 Slow H082 Fast

Potlife: 5h at 20°C
** VOC compliance applies to certain colors (check HyMix)*
** It is up to the user to comply with VOC regulations according to his market legislations.*



16-18s / DIN 4 mm / 20°C

>27s/DIN 4 mm/20 °C



1 medium + 1 full
3-5 minutes between coats
2 coats 50 – 60 micron

1 light+ 1 full



HVLP 1.3 – 1.5 mm
Two coats
2.0 - 2.5 bar air pressure

Product Data Sheet



HYFLOW T-series 2K



Flash off 10 minutes before increasing temperature
Bake 30 min at 60 °C panel temperature



Short- Medium Wave 8--12 minutes
The panel should be maintained at greater than 80cm from IR unit.



Wear suitable protection

**Flash
Point:**

25°C (77°F)

**Solids
Content:**

46.6% – 65.9% by weight

Coverage:

8 - 9 m²/l at 50 micron dry film thickness (theoretical)

**Specific
Gravity:**

0.94 – 1.325 kg/cm³

**VOC
(2004/42/EC):**

Varies depending on color and dilution.

SDS:

Refer to the safety data sheet

Product Data Sheet